

Fig.1

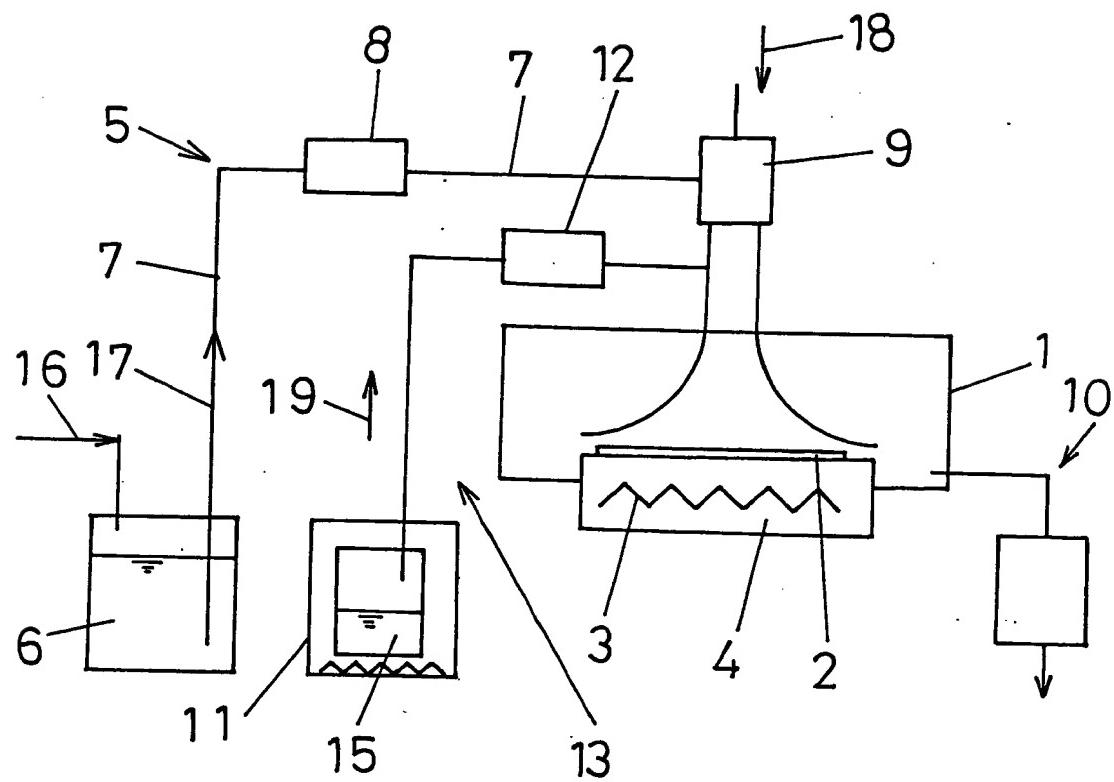
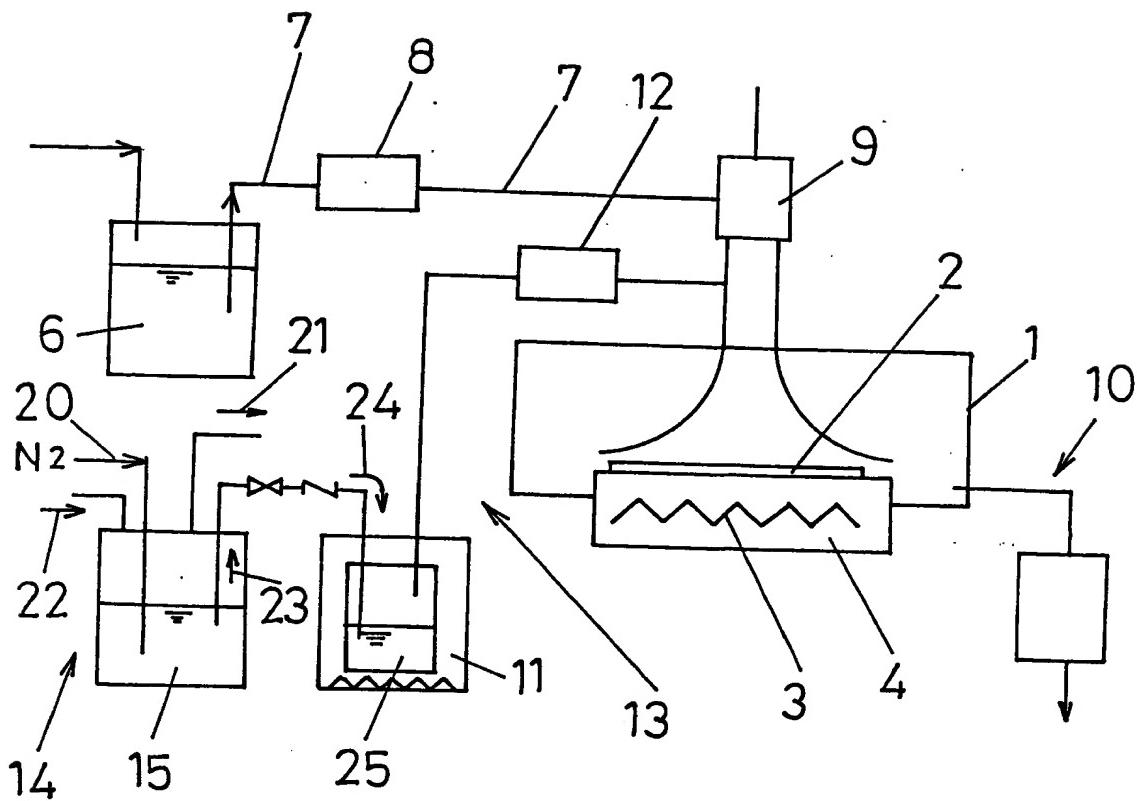


Fig.2



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Fig. 3

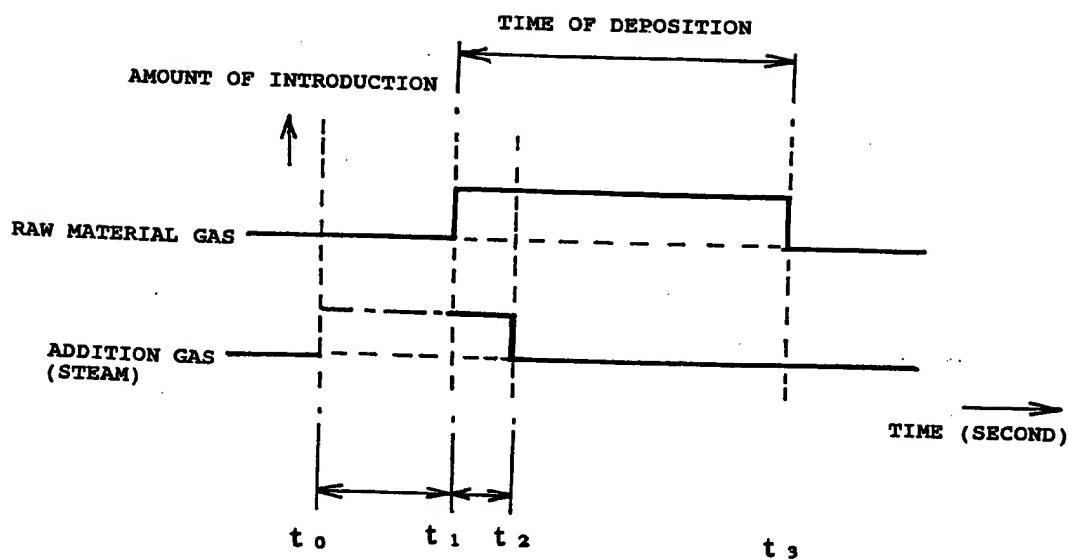


Fig.4(a)

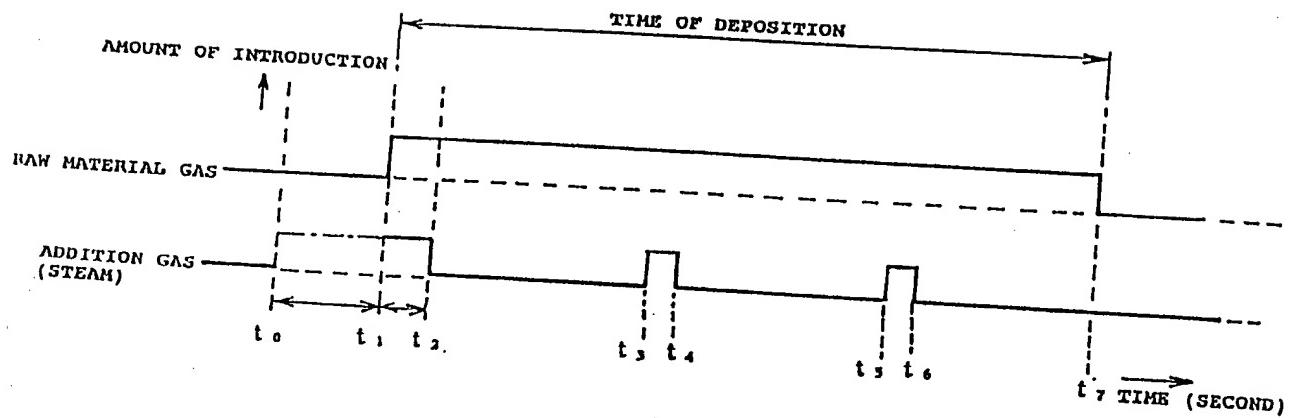


Fig.4(b)

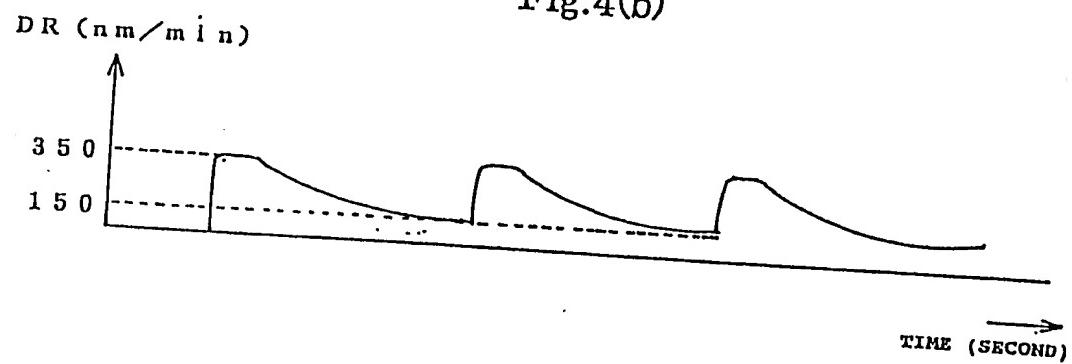


Fig.5

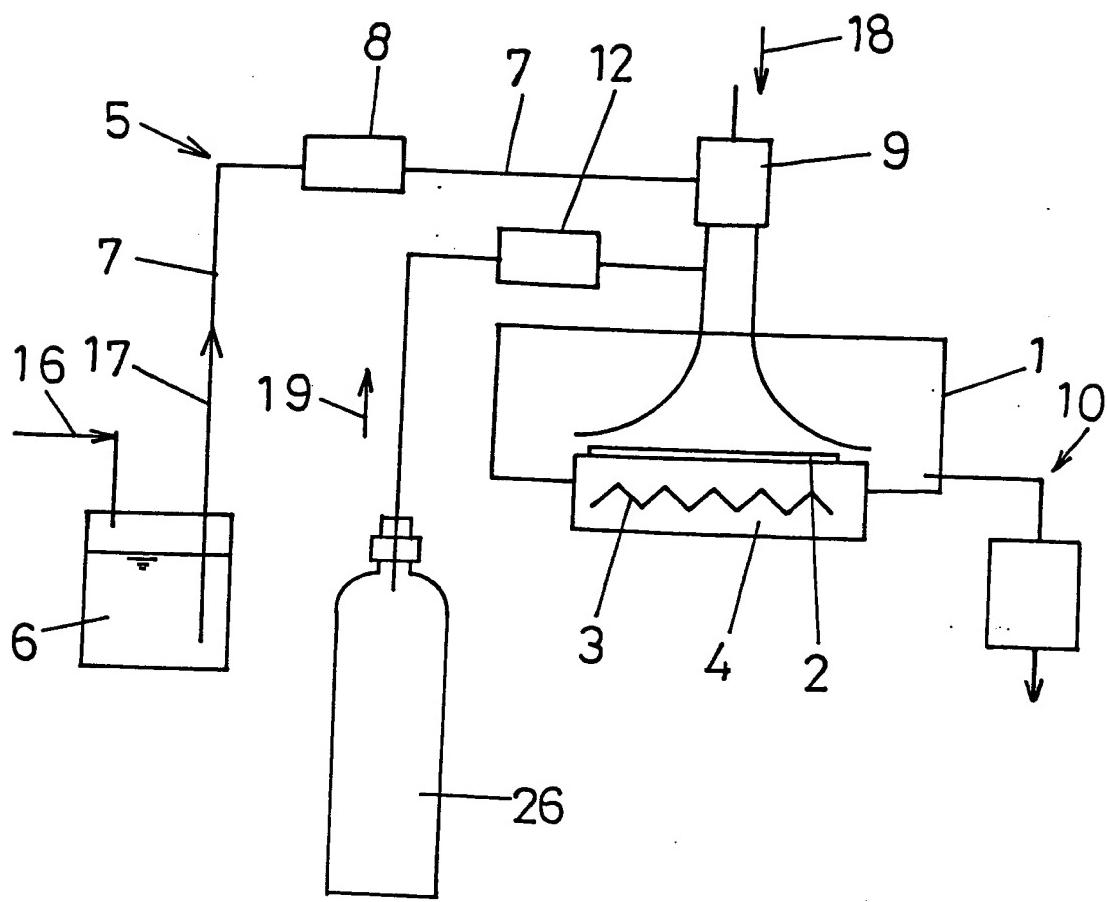
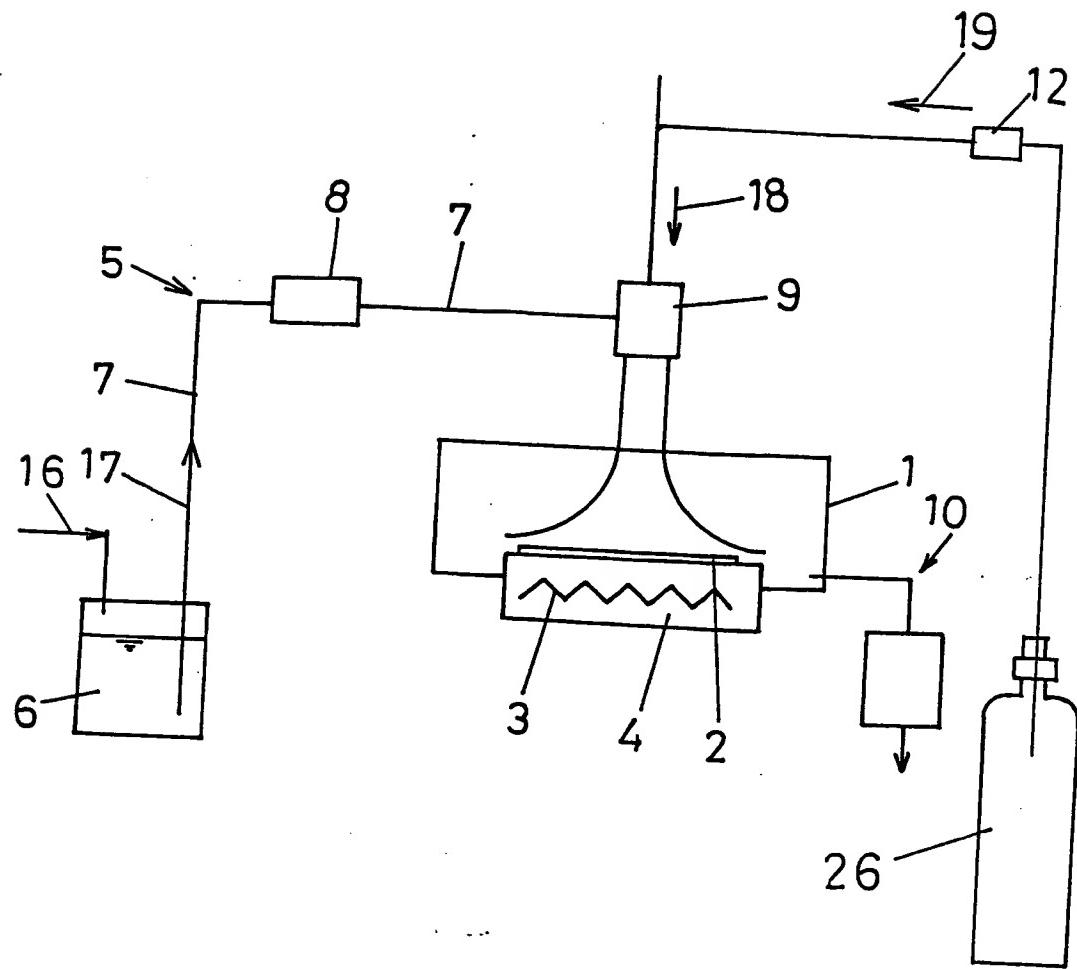


Fig.6



0 9 8 7 4 0 6 5 3 8 0 " 6 0 2 0 0 4

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Fig.7

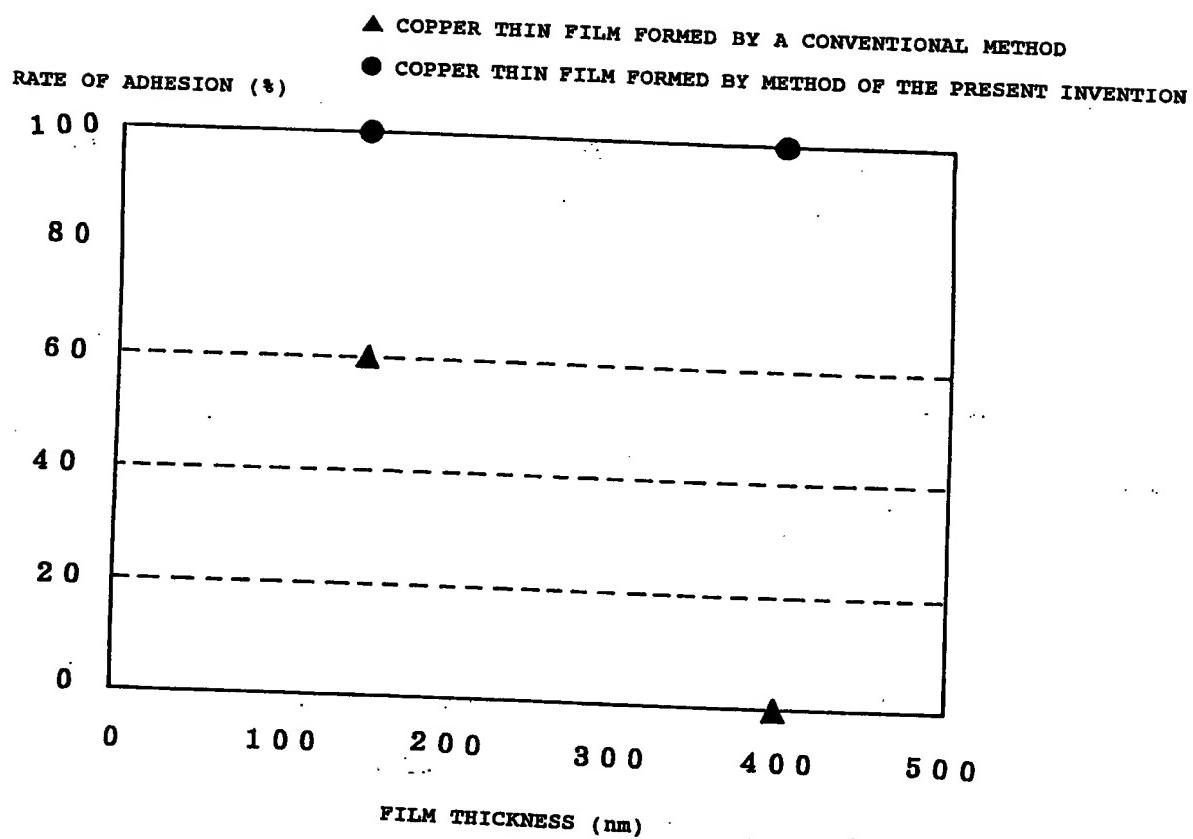
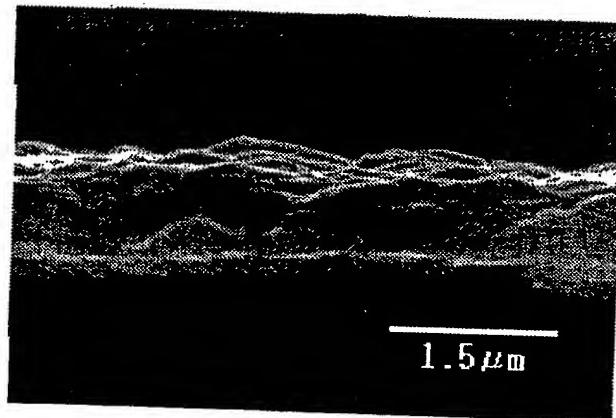
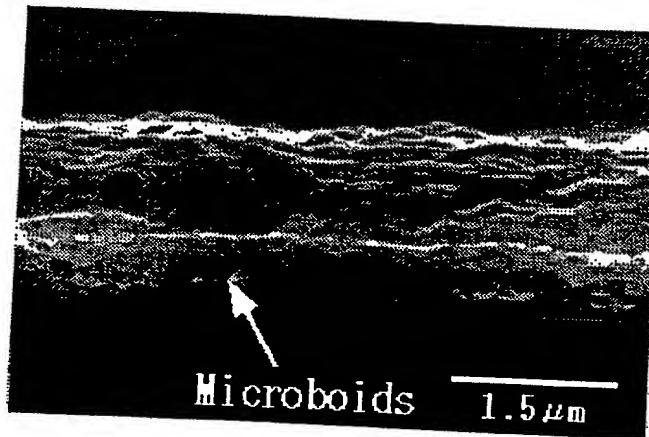


Fig.8



ADDITION OF WATER FOR 30 SECONDS
OR LESS DURING DEPOSITION

Fig.9



ADDITION OF WATER FOR 30 SECONDS
OR MORE DURING DEPOSITION